

## Page 1

## Quality Control

B1Z-2-1

54

B12-2-1 \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

January-27-12 12:56:07 PM

Page 2

Setup Start \*NS1\*

Stop \*NS2\*

**Customer:**

Run Start \*NR1\*

Stop \*NR2\*

Date:

**Insp.  
Stamp**

## Quality Control


## Packaging

## Quality Control

counter

754

12/2/2 (54) sf

MCJ 12/02/03 

112022 (54)

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**NOTE:** Date & initial all entries

# Picklist Print

January-27-12 12:56:11 PM

Page 1

Work Order ID: 79571

\*79571\*

Parent Item: D3807-1

\*D3807-1\*

Parent Item Name: Gasket

Start Date: 27/01/2012

Required Date: 10/02/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec  
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

628.0000

1.8646

82.87111

100

\*MNEO60S 063\*

\*\*

B12-2-1

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

628

119130

3

119777

279

119792

346

119792

54

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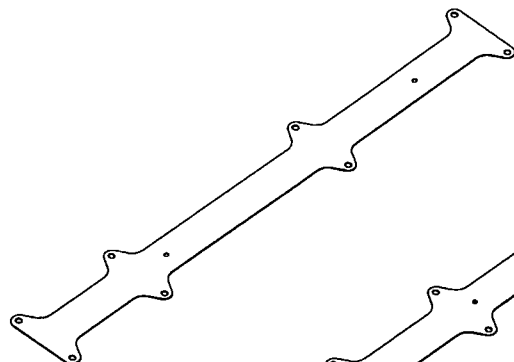
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

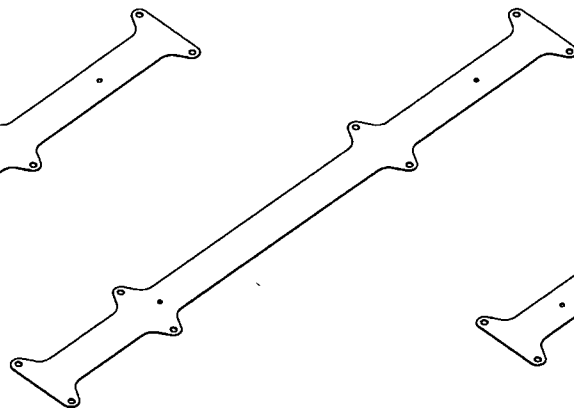
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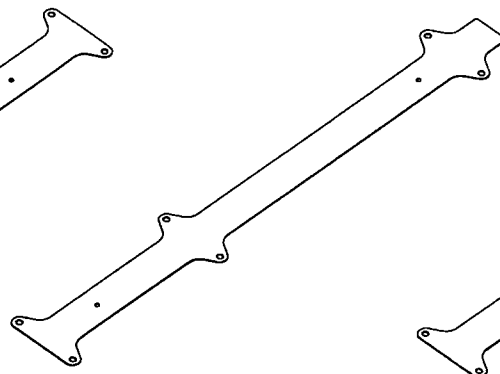




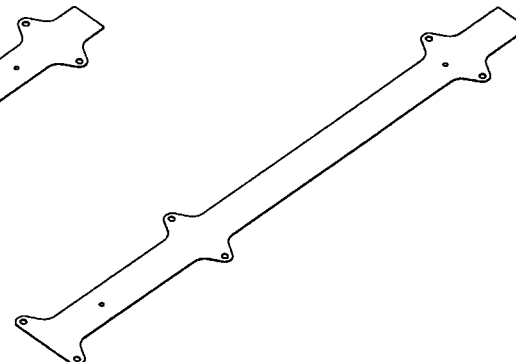
**D3807-1 GASKET**



**D3807-3 GASKET**



**D3807-5 GASKET**



**D3807-7 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

SHOP  
REVISION  
ENGINEER  
UNCONTROLLED  
SUBJECT TO  
WITH  
WORK

NO. 79571 M.C.J  
12/01/27

**RELEASED**  
UP 09 03 03  
per ECN 09-538

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3807	SHEET 1 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE OR COMMUNITIES TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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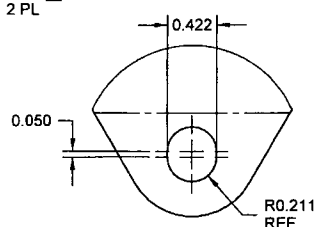
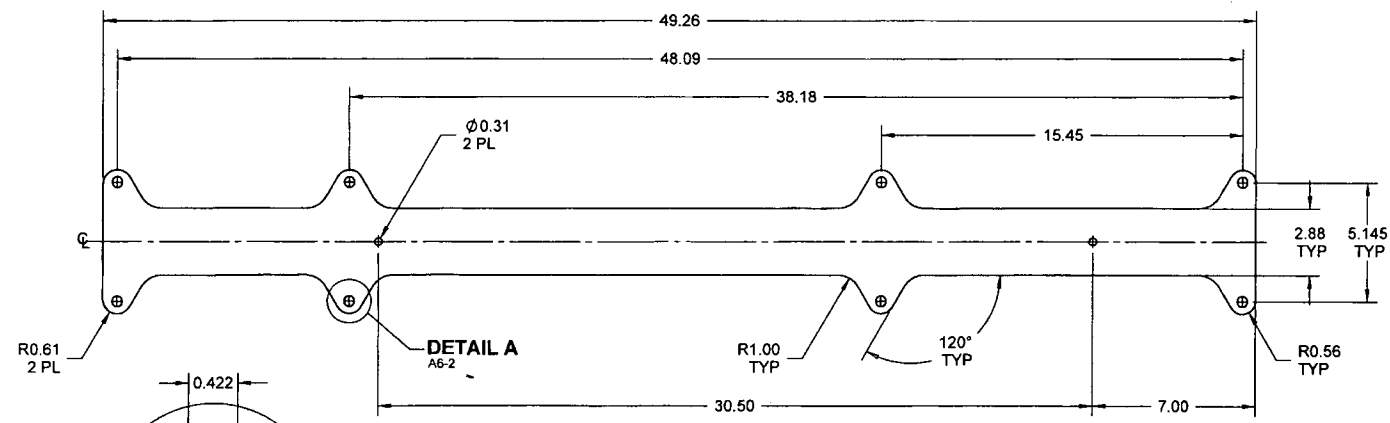
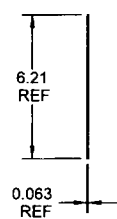
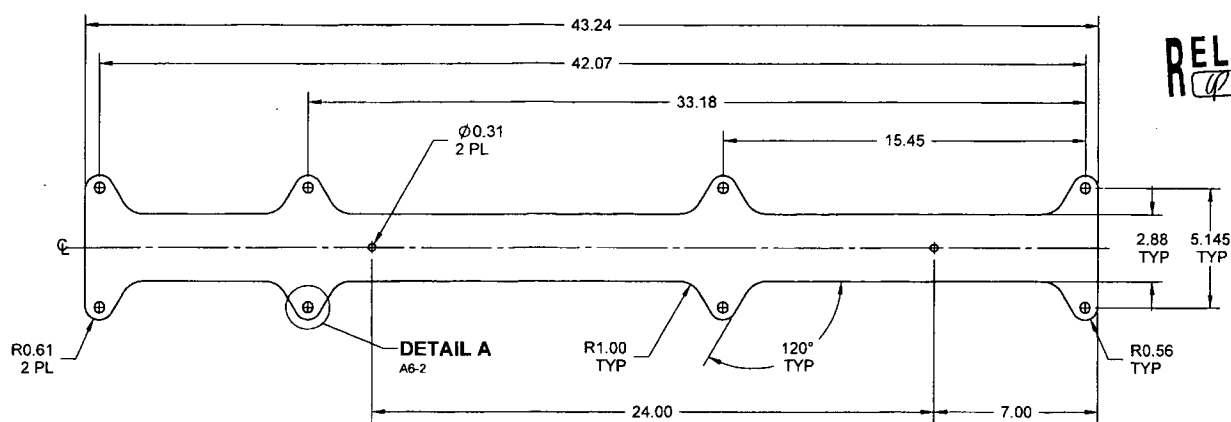
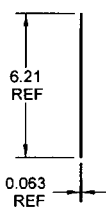
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**NOTE:** Date & initial all entries

79571

RELEASED  
09.03.07



B5-2  
C5-2  
B5-3  
C5-3

DESIGN	67	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	2	PORT HADLOCK, WA	
CHECKED	215	DRAWING NO.	REV. A
MFG. APPR.	11	D3807	SHEET 2 OF 3
APPROVED	140	TITLE	SCALE
DE APPR.	11	GASKET	NTS
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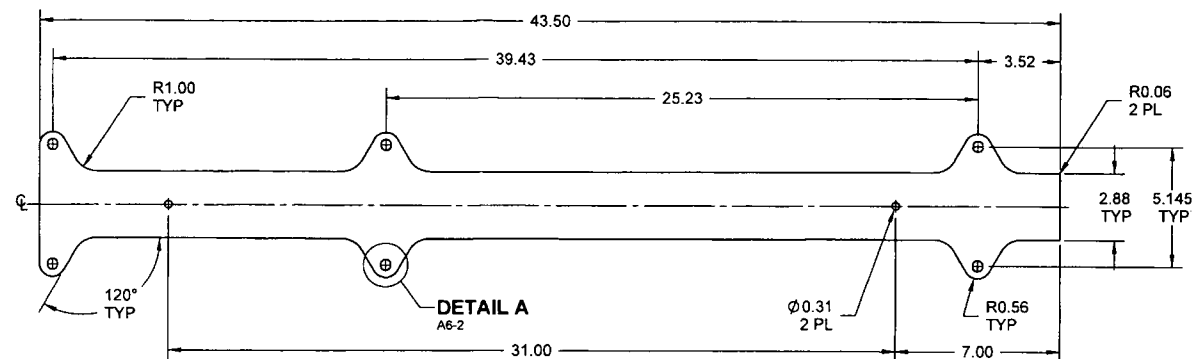
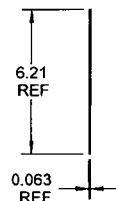
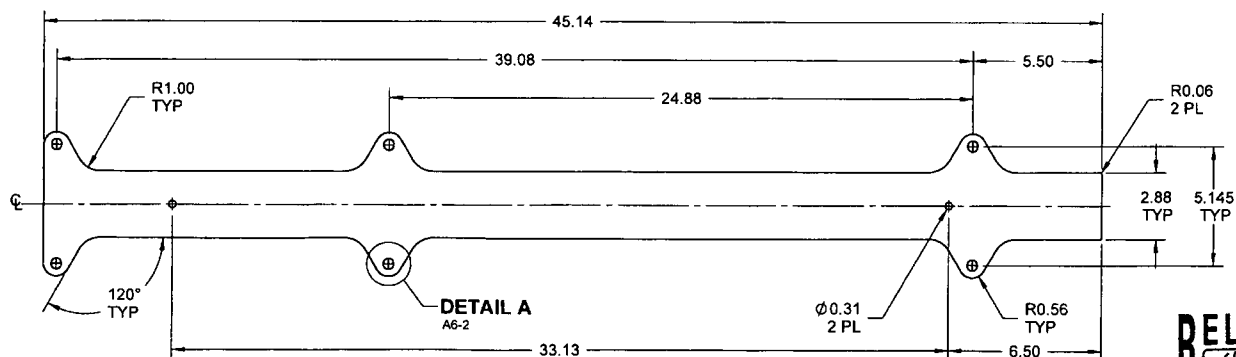
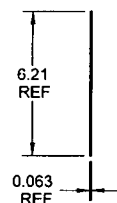
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79571

**D3807-5 GASKET****D3807-7 GASKET**RELEASED  
07 09.03.03

DESIGN	JP	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	<b>D3807</b>	SHEET 3 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	<b>GASKET</b>	NTS
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